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ENGINEERING CHANGE REQUEST

ECR 31

Date Opened:	8/25/20 9:41 AM	Requested By:	Drouin, Steven
Type:	Drawing/Pattern Change	Responsible Engineer:	Drouin, Steven
Priority:	Medium	Requester*:	Black, Ross
Status:	Under Review	DE Approver*:	Shepherd, David
Reason:		ECR Specialist:	Drouin, Steven
Expense:	1200	ECR Lead*:	Drouin, Steven
Target Date:		DM:	Seib, Victoria
Execution Date:		Responsible for Task:	Becker, Jacob
ECR Approval No:			

RE (R&D): Status Note:	**BRIEF DESCRIPTION**: D350-578 BEARPAW DESCRIPTION/ ADR CONTENT**: SCOPE: At Revision C, the DSI 9812-013 Shim Kit has been added to ensure compatibility between OEM Skidtubes with Training Wearplates and the D350-578-011/-013/-021/-111/-113/-121 Bearpaws. Also Added to DSI NOTE: It is recommended that an Antiseize thread compound (lubricant) be applied to the AN8C23A bolts prior to installation. Lubricant must meet or exceed MIL-A-907. NEW Drawing D5910 WAS CREATED For BOLT
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CUSTOMER APPROVALS

Customer	Customer Visible	Customer Approval Required	*	Customer Approved
CBASE01				

PARTS

INVENTORY DISPOSITION

Part No Revision	Material No	Current Inventory Qty	Purchasing On-Order Qty	Qty Scheduled for Production
D350-578-011		2 *	0 *	3 *
D350-578-013		0 *	0 *	0 *
D350-578-015		0 *	0 *	0 *
D350-578-017		0 *	0 *	0 *
D350-578-021		1 *	0 *	0 *
D350-578-021-ZV		0 *	0 *	0 *
D350-578-031		4 *	0 *	2 *
D350-578-111		0 *	0 *	6 *
D350-578-113		0 *	0 *	0 *
D350-578-115		2 *	0 *	0 *
D350-578-117		1 *	0 *	0 *
D350-578-121		0 *	0 *	0 *
DSI 9812-011		2 Quarantine	0 *	0 *

ACCOUNTING JOBS

ACCOUNTING JOBS			
Accounting Job No	Type	Group	Status
SE CAD 578	Support to production		Active

Effect Group	Effects
2. ECR Lead Assessment - Impacted Docs & Output	New Part Creation (D5910 Rev A), Update/Create DS1 (DSI 9812 Rev .C), Update/Create MDL (MDL-D350-578 Rev. M), Supply Parts to Previous Customers (Customer Support to check if there are any customers who are waiting for this improvement)
4. Production Type	In-house production (D5910 Rev. A DS1 9812 Rev.C)
5B. ECR Lead Assessment - MAJOR Changes	Impact on weight (SEE DS1 9812 Rev. C update and Correction on weight)
6A. Production Impact	Update/Create BOMs & Routes (Per DS1 9812 Rev. C, added DS19812-013,), Update/Create CNC Program (D5910 Rev. A (NEW))
7. Final Impacts	Paperwork Update (DSI 9812 Rev C MLD-D350-578 Rev. M), Documents Released (DSI 9812 Rev C D5910 Rev. A (NEW))
9. Sustaining Cost Grouping	Revenue Generation